



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Lemonade Frozen Concentrate

ITEM NUMBER: 20104

DESCRIPTION: Lemon juice is mixed with a thickened, sweetened sauce and pasteurized. Lemonade Frozen Concentrate is packed in 1 gallon plastic jugs and frozen to maximize product quality.

INGREDIENTS: Cane Sugar, Water, Lemon Juice Concentrate.

PROCESSING: Product is processed following FDA guidelines for Juice HACCP: 21 CFR part 120.

PHYSICAL PROPERTIES:

Brix: 60.0° – 65.0°

pH: 2.20-2.70

Viscosity: 24+ cm/10 seconds (Bostwick at 40° - 45°F).

Color: Bright yellow, typical color of lemons.

Flavor: Typical of ripe, sweetened lemons.

International Dysphagia Diet Standardization Initiative (IDDSI) Score: Level 3 (Moderately Thick)

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aerobic Plate Count	<2,000 cfu/g	AOAC Official Method 966.23
Yeast and Mold	<2,000 cfu/g	AOAC Official Method 2014.05
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

During production, inline metal detectors are challenged and calibrated hourly for adequate sensitivity to and rejection of the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm

PACKAGING: High density polyethylene (HDPE) jugs with induction seals and polypropylene (PP) lids. 4 jugs per case. Production lot number, time of fill, and best used by date are printed on the jugs. Product item number and production lot number are printed on the case labels.



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LOT CODE FORMAT:

Identifies the date of production and final four digits indicate the time of processing in 24-hour format [military time]

YYMMDD ##### YY = Year MM = Month DD = Day ##### = Military time

Example: 240711 1643 = July 11, 2024 at 4:43 pm

UPC:

041345201042

Case GTIN: 10041345201049

STATUS:

Kosher (OU), Vegetarian, Vegan, Product of USA, made from domestic and imported fruit.

BEST USED BY:

30 months when stored frozen in original unopened containers.

Use within 5 months after removal from frozen storage and store in refrigerator.

STORAGE:

Store and ship frozen at or below -0°F (-17°C). To use, thaw refrigerated 12 - 24 hours.

Refrigerate after opening and use within 5 months after removal from frozen storage.

SHIPPING INFORMATION:

Case Pack: 4pks-1 gallon plastic jugs

Gross Ship Wt: 44.3 lbs (20.1 kg)

Net Wt: 43.3 lbs (19.64)

Case Dimensions: 12.5"L x 12.5"W x 12.5"H

Case Cube: 1.13 ft³

Cases/Pallet: 36

Cases/Layer: 9

Layers/Pallet: 4

ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO:

Lemonade Frozen Concentrate does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.

SAFETY DATA SHEET (SDS):

Lemonade Frozen Concentrate does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.



NUTRITIONAL INFORMATION:

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	250
% DV*	
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 61g	22%
Dietary Fiber 0g	0%
Total Sugars 59g	
Includes 58g Added Sugars	116%
Protein 0g	
Vitamin D 0mcg	0%
Calcium 8mg	0%
Iron 0mg	0%
Potassium 74mg	2%
Vitamin A 0mcg	0%
Vitamin C 23mg	25%
*%DV = % Daily Value	