



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Lemonade Concentrate Pourable Fruit, Shelf Stable

ITEM NUMBER: 72001

DESCRIPTION: Lemon juice is mixed with cane sugar and water and pasteurized.

INGREDIENTS: Cane sugar, water, lemon juice concentrate.

PROCESSING: Product is pasteurized following FDA guidelines for Juice HACCP: 21 CFR part 120.

PHYSICAL PROPERTIES:

Brix:	48.0° – 54.0°
pH:	2.10 – 2.90
Viscosity:	24+ cm/10 seconds (Bostwick at 40 - 50°F).
Color:	Bright yellow, typical color of lemons.
Flavor:	Typical of ripe, sweetened lemons.

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aerobic Plate Count	<2,000 cfu/g	AOAC Official Method 966.23
Yeast and Mold	<2,000 cfu/g	AOAC Official Method 2014.05
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

During production, inline metal detectors are challenged and calibrated hourly for adequate sensitivity to and rejection of the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm

PACKAGING: Polypropylene (PP) bottles with induction seals and polypropylene (PP) lids, 6 bottles per corrugated case. Production lot number, time of fill and best used by date are printed on the bottle. Item number, production lot number and best used by date are printed on the case label.



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LOT CODE FORMAT:

Identifies the date of production and final four digits indicate the time of processing in 24-hour format [military time]

YYMMDD ##### YY = Year MM = Month DD = Day ##### = Military time

Example: 230121 1643 = January 21, 2023 at 4:43 pm

Production lot number, time of fill, and best used by date are printed on the bottle.

Product code and production lot number are printed on the case label.

UPC:

Bottle: 041345720017

Case: 10041345720014

STATUS:

Kosher (OU), Vegetarian, Vegan, Product of USA, made from imported fruit.

BEST USED BY:

9 months at ambient in original unopened containers.

Use within 30 days after opening.

STORAGE:

Product is shelf stable, no refrigeration is necessary for food safety of unopened bottles.

Refrigerate after opening and use within 30 days after opening.

SHIPPING INFORMATION:

Case Pack: 6 – 32 fl oz plastic bottles

Gross Ship Wt: 16.71 lb (7.58 kg)

Net Wt: 15.31 lb (6.94 kg)

Case Dimensions: 9.5" L x 6.375" W x 10.375" H

Case Cube: 0.364 ft³

Cases/Pallet: 140

Cases/Layer: 28

Layers/Pallet: 5

ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO:

Lemonade Concentrate does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.



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SAFETY DATA SHEET (SDS):

This product does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

NUTRITIONAL INFORMATION:

Nutrition Facts	
About 16 servings per container	
Serving size	2 fl oz (59 mL)
Makes 8 fl oz prepared	
Amount per serving	
Calories	130
% DV*	
Total Fat 0g	0%
Sodium 0mg	0%
Total Carbohydrate 31g	11%
Total Sugars 28g	
Includes 27g Added Sugars	
54%	
Protein 0g	
Not a significant source of saturated fat, <i>trans</i> fat, cholesterol, dietary fiber, vitamin D, calcium, iron and potassium.	
*%DV = % Daily Value	

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	190
% DV*	
Total Fat 0g	0%
Saturated Fat 0g	
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 5mg	0%
Total Carbohydrate 48g	17%
Dietary Fiber 0g	
Total Sugars 43g	
Includes 41g Added Sugars	
82%	
Protein 0g	
Vitamin D 0mcg	
Calcium 12mg	
Iron 0mg	
Potassium 121mg	
Vitamin A 0mcg	
Vitamin C 38mg	
40%	
*%DV = % Daily Value	