



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Pineapple Limeade Real Fruit Refresher 4+1 Concentrate, Shelf Stable

ITEM NUMBER: 74003

DESCRIPTION: Beverage concentrate with a sweetened juice blend and pasteurized.
Contains 9% juice when prepared as 4+1.

INGREDIENTS: Cane sugar, water, pineapple juice, lime puree concentrate.

PROCESSING: Product is pasteurized following FDA guidelines for Juice HACCP: 21 CFR part 120.

PHYSICAL PROPERTIES:

Brix:	46.0° – 52.0°
pH:	2.70 – 3.10
Viscosity:	24+ cm/10 seconds (Bostwick at 68 - 72°F).
Color:	Pale yellow to green color.
Flavor:	Tart and sweet, with no musty or objectionable flavor, typical of pineapple and lime..

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aerobic Plate Count	<100 cfu/g	AOAC Official Method 966.23
Yeast and Mold	<100 cfu/g	AOAC Official Method 2014.05
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

During production, inline metal detectors are challenged and calibrated hourly for adequate sensitivity to and rejection of the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm

PACKAGING: Polypropylene (PP) bottles with induction seals and polypropylene (PP) lids, 6 bottles per corrugated case. Production lot number, time of fill and best used by date are printed on the bottle. Item number, production lot number and best used by date are printed on the case label.



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LOT CODE FORMAT:

Identifies the date of production and final four digits indicate the time of processing in 24-hour format [military time]

YYMMDD ##### YY = Year MM = Month DD = Day ##### = Military time

Example: 250121 1643 = January 21, 2025 at 4:43 pm

Production lot number, time of fill, and best used by date are printed on the bottle.

Product code and production lot number are printed on the case label.

UPC: 041345000362

GTIN: 10041345000369

STATUS: Kosher (*pending*) , Vegetarian, Vegan, Product of USA, made from imported fruit.

BEST USED BY: 12 months at ambient in original unopened containers.
Use within 30 days after opening.

STORAGE: Product is shelf stable, no refrigeration is necessary for food safety of unopened bottles.
Refrigerate after opening and use within 30 days after opening.

SHIPPING INFORMATION:

Case Pack: 6 – 32 fl oz plastic bottles

Gross Ship Wt: 16.75 lb (7.60 kg)

Net Wt: 15.35 lb (6.96 kg)

Case Dimensions: 9.5”Lx6.375”Wx10.375”H

Case Cube: 0.364 ft³

Cases/Pallet: 140

Cases/Layer: 28

Layers/Pallet: 5

ALLERGENS: The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO: This product does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.



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SAFETY DATA SHEET (SDS):

This product does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

NUTRITIONAL INFORMATION:

Nutrition Facts	
About 16 servings per container	
Serving size	2 fl oz (59 mL)
Makes 10 fl oz	
Amount per serving	
Calories	140
% Daily Value*	
Total Fat 0g	0%
Sodium 0mg	0%
Total Carbohydrate 35g	13%
Total Sugars 33g	
Includes 31g Added Sugars	
62%	
Protein 0g	
Not a significant source of saturated fat, trans fat, cholesterol, dietary fiber, vitamin D, calcium, iron, and potassium.	
*%DV = % Daily Value	

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	190
% Daily Value*	
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 48g	17%
Dietary Fiber 0g	
0%	
Total Sugars 46g	
Includes 43g Added Sugars	
86%	
Protein 0g	
Vitamin D 0mcg	
0%	
Calcium 10mg	
0%	
Iron 0.1mg	
0%	
Potassium 50mg	
2%	
Vitamin A 0mcg	
0%	
Vitamin C 22mg	
25%	
*%DV = % Daily Value	