



## The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

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### Product Specification Sheet

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**PRODUCT:** Blood Orange Smooth Pourable Fruit

**ITEM NUMBER:** 92206

**DESCRIPTION:** Blood orange juice concentrate and orange juice concentrate are mixed with a thickened, sweetened sauce and pasteurized. Blood Orange Smooth is packed in 32 fl oz plastic bottles and frozen to maximize product quality.

**INGREDIENTS:** Blood orange and orange juice concentrate, water, cane sugar, citric acid, fruit and vegetable juice (for color), guar gum, xanthan gum.

**PROCESSING:** Product is pasteurized following FDA guidelines for Juice HACCP: 21 CFR part 120.

**PHYSICAL PROPERTIES:**

Brix:	38.0° – 43.0°
pH:	2.70 – 3.50
Piece Size:	Pourable and smooth.
Viscosity:	10 - 16 cm/10 sec. (Bostwick at 40 - 50°F).
Color:	Dark Deep Red, typical of blood orange juice.
Flavor:	Tart, sweet, typical of blood orange juice.

**MICROBIOLOGICAL SPECIFICATIONS:**

Test	Limit	Method
Aerobic Plate Count	<2,000 cfu/g	AOAC Official Method 966.23
Yeast and Mold	<2,000 cfu/g	AOAC Official Method 2014.05
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

**METAL DETECTION:**

During production, inline metal detectors are challenged and calibrated hourly for adequate sensitivity to and rejection of the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm

**PACKAGING:** High density polyethylene (HDPE) bottles with induction seals and polypropylene (PP) lids, 6 bottles per corrugated case. Production lot number, time of fill and best used by date are printed on the bottle. Item number, production lot number and best used by date are printed on the case label.



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### LOT CODE FORMAT:

Identifies the date of production and final four digits indicate the time of processing in 24-hour format [military time]

YYMMDD ##### YY = Year MM = Month DD = Day ##### = Military time

Example: 240711 1643 = July 11, 2024 at 4:43 pm

Production lot number, time of fill, and best used by date are printed on the bottle.

Product code and production lot number are printed on the case label.

### UPC:

Bottle: 041345922015

Case: 00041345922060

### STATUS:

Kosher (OU), Vegetarian, Vegan, Product of USA, made from domestic and imported fruit.

### BEST USED BY:

30 months when stored frozen in original unopened containers.

Use within 30 days after removal from frozen storage.

### STORAGE:

Store and ship frozen at or below 0°F (-18°C). To use, thaw refrigerated 12 – 24 hours.

Refrigerate after opening and use within 30 days after removal from frozen storage.

### SHIPPING INFORMATION:

Case Pack: 6-32 fl oz plastic bottles

Gross Ship Wt: 15.78 lb (7.16 kg)

Net Wt: 14.78 lb (6.70 kg)

Case Dimensions: 9.5"Lx6.375"Wx10.375"H

Case Cube: 0.364 ft<sup>3</sup>

Cases/Pallet: 140

Cases/Layer: 28

Layers/Pallet: 5

### ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

### NON-GMO:

Blood Orange Smooth does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.



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### SAFETY DATA SHEET (SDS):

Blood Orange Smooth does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

### NUTRITIONAL INFORMATION:

Nutrition Facts	
About 16 servings per container	
<b>Serving size</b>	<b>2 fl oz (59 mL)</b>
Amount per serving	
<b>Calories</b>	<b>110</b>
	% DV*
<b>Total Fat</b> 0g	0%
<b>Sodium</b> 0mg	0%
<b>Total Carbohydrate</b> 26g	9%
Total Sugars 24g	
Includes 19g Added Sugars	38%
<b>Protein</b> 1g	
Potassium 105mg	2%
Not a significant source of saturated fat, trans fat, cholesterol, dietary fiber, vitamin D, calcium and iron.	
*%DV = % Daily Value	

Nutrition Facts	
<b>Serving size</b>	<b>(100g)</b>
Amount per serving	
<b>Calories</b>	<b>150</b>
	% DV*
<b>Total Fat</b> 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
<b>Cholesterol</b> 0mg	0%
<b>Sodium</b> 5mg	0%
<b>Total Carbohydrate</b> 37g	13%
Dietary Fiber 0g	0%
Total Sugars 34g	
Includes 28g Added Sugars	56%
<b>Protein</b> 1g	
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 0.1mg	0%
Potassium 120mg	2%
Vitamin A 0mcg	0%
Vitamin C 22mg	25%
*%DV = % Daily Value	