



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Aseptic Mango Juice Concentrate

ITEM NUMBER: MG391

DESCRIPTION: Aseptic Mango Juice Concentrate is prepared from mango juice concentrate. The product contains no preservatives and no additives.

INGREDIENTS: Mango Juice Concentrate, Water.

PROCESSING: Aseptic Mango Juice Concentrate is pasteurized at 195°F or higher for a minimum of 30 seconds for commercial sterility. It is cooled and aseptically packaged. Enzymes may be used as processing aids. Aseptic products are guaranteed to comply with FDA, Juice HACCP: 21 CFR Part 120, applicable state and local laws and regulations.

PHYSICAL PROPERTIES(physical properties vary due to seasonal variation of agricultural commodities):

Brix:	49.0° – 53.0°
pH:	3.2 – 4.0
Specific Gravity:	1.2274 – 1.2500
Viscosity:	20 - 100cP with S01, 60RPM, 500mL Sample.
Color:	Amber to dark amber.
Aroma:	Typical of mango; product is free of rancid, musty, and objectionable odors.
Flavor:	Typical of mango; product is free of rancid, stale, bitter, musty, and objectionable flavors.
Defects:	Free from foreign material.

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aciduric Flat Sour Sporeformer	<10 cfu/g	Compendium of Methods for the Microbiological Examination of Foods, 5th edition: Chapter 25
Yeast and Mold	<10 cfu/g	FDA BAM Pour Plate Method
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

Calibration verified hourly for inline metal detectors during production, for adequate sensitivity to, and rejection of, the following test pieces:

- | | |
|-------------------|-------|
| • Ferrous | 1.0mm |
| • Non-Ferrous | 1.5mm |
| • Stainless Steel | 2.0mm |



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LOT CODE FORMAT:

YYMMDD identifies the date of production

(YY = Year MM = Month DD = Day)

STATUS:

Aseptic, Kosher (Orthodox Union), Vegetarian, Vegan.

EXPIRY AND STORAGE:

Product is shelf stable, no refrigeration is necessary for food safety of unopened bags. Refrigerated is highly recommended for optimal color and flavor quality. Shelf life is 18 months at ambient temperatures.

PACKAGING & SHIPPING INFORMATION:

MG391
Aseptic metalized bag (5 gal.) in corrugated box with tamper-evident seal.
Box Net Vol.: 5 gallons (18.9L)
Box Gross Wt.: 55.5 lbs (25.2 kg)
Boxes/Layer: 16
Layers/Pallet: 2
Boxes/Pallet: 32

ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO:

Aseptic Mango Juice Concentrate does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.

SAFETY DATA SHEET (SDS):

Aseptic Mango Juice Concentrate does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

GRAS:

Aseptic Mango Juice Concentrate is generally recognized as safe as defined in 21 CFR 170.30(b)(2).



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NUTRITIONAL INFORMATION:

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	200
% Daily Value*	
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 85mg	4%
Total Carbohydrate 49g	18%
Dietary Fiber 0g	0%
Total Sugars 48g	60%†
Protein 0g	
Vitamin D 0mcg	0%
Calcium 55mg	4%
Iron 0mg	0%
Potassium 624mg	15%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
†One serving adds 30g of sugar to your diet and represents 60% of the Daily Value for Added Sugars.	