



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Aseptic Mango Juice Concentrate

ITEM NUMBER: MG392 / MG316 / MG337

DESCRIPTION: Aseptic Mango Concentrate is prepared from mango juice concentrate. The product contains no preservatives and no additives. Puree is processed through a final finisher screen that is 0.033".

INGREDIENTS: Mango Juice Concentrate.

PROCESSING: Aseptic Mango Concentrate is pasteurized at 195°F or higher for a minimum of 30 seconds for commercial sterility. It is cooled and aseptically packaged. Enzymes may be used as processing aids. Aseptic products are guaranteed to comply with FDA, Juice HACCP: 21 CFR Part 120, applicable state and local laws and regulations.

PHYSICAL PROPERTIES(physical properties vary due to seasonal variation of agricultural commodities):

Brix: 62.0° – 66.0°
 pH: 3.2 - 4.0
 Specific Gravity: 1.3163 -1.3291
 Viscosity: 50 - 200cP with S01, 60RPM, 500mL Sample.
 Color: Amber to dark amber.
 Aroma: Typical of mango; product is free of rancid, musty, and objectionable odors.
 Flavor: Typical of mango; product is free of rancid, stale, bitter, musty, and objectionable flavors.
 Defects: Free from foreign material.

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aciduric Flat Sour Sporeformer	<10 cfu/g	Compendium of Methods for the Microbiological Examination of Foods, 5th edition: Chapter 25
Yeast and Mold	<10 cfu/g	FDA BAM Pour Plate Method
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

Calibration verified hourly for inline metal detectors during production, for adequate sensitivity to, and rejection of, the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm



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LOT CODE FORMAT:

YYMMDD identifies the date of production
(YY = Year MM = Month DD = Day)

STATUS:

Aseptic, Kosher (Orthodox Union), Vegetarian, Vegan.

EXPIRY AND STORAGE:

Product is shelf stable, no refrigeration is necessary for food safety of unopened bags. Refrigerated or frozen storage is highly recommended for optimal color and flavor quality. Thawed product should not be refrozen. Shelf life for frozen storage is 2 years, 18 months at refrigerated temperatures, and 12 months at ambient.

PACKAGING & SHIPPING INFORMATION:

MG392	MG316	MG337
Aseptic metalized bag in corrugated box with tamper-evident seal.	Aseptic metalized bag in 53 gallon steel drum with tamper-evident seal; drums double-lined with blue, food grade poly-liners.	Aseptic metalized tote bag in corrugated tote box; box lid is secured with tamper-evident strapping.
Box Net Wt.: 4.5 gal/49lbs (16.9L)	Drum Net Wt.:580 lbs(263.1 kg)	Tote Net Wt.: 2300 lbs / 209 Gallons
Box Gross Wt.: 53.5 lbs (24.3 kg)	Drum Gross Wt.:620 lbs(281.2 kg)	Tote Gross Wt.: 2450 lbs (1111 kg)
Boxes/Layer: 16	Drums/Pallet: 4	Totes/Pallet: 1
Layers/Pallet: 2		
Boxes/Pallet: 32		

ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO:

Aseptic Mango Concentrate does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.

SAFETY DATA SHEET (SDS):

Aseptic Mango Concentrate does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

GRAS:

Aseptic Mango Concentrate is generally recognized as safe as defined in 21 CFR 170.30(b)(2).



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NUTRITIONAL INFORMATION:

Nutrition Facts	
servings per container	
Serving size	(100g)
Amount per serving	
Calories	280
% Daily Value*	
Total Fat 1.5g	2%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 69g	25%
Dietary Fiber 7g	25%
Total Sugars 60g	
Includes 47g Added Sugars	94%
Protein 0g	
Vitamin D --mcg	--%
Calcium 47mg	4%
Iron 1mg	6%
Potassium 780mg	15%
<small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	