



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Aseptic Pineapple Juice Concentrate

ITEM NUMBER: PI391, PI393

DESCRIPTION: Aseptic Pineapple Juice Concentrate is prepared from Pineapple juice concentrate. The product contains no preservatives and no additives.

INGREDIENTS: Pineapple Juice Concentrate, Water.

PROCESSING: Aseptic Pineapple Juice Concentrate is pasteurized at 195°F or higher for a minimum of 30 seconds for commercial sterility. It is cooled and aseptically packaged. Aseptic products are guaranteed to comply with FDA, Juice HACCP: 21 CFR Part 120, applicable state and local laws and regulations.

PHYSICAL PROPERTIES(physical properties vary due to seasonal variation of agricultural commodities):

Brix: 47.0° – 53.0°

pH: 3.0 – 3.9

Specific Gravity: 1.2274 – 1.2500

Viscosity: TBD, 500mL Sample.

Color: Yellow to dark yellow; typical of pineapple.

Aroma: Typical of pineapple; product is free of rancid, musty, and objectionable odors.

Flavor: Sweet, slightly acid; Typical of pineapple; product is free of rancid, stale, bitter, musty, and objectionable flavors.

Defects: Free from foreign material.

MICROBIOLOGICAL SPECIFICATIONS:

| Test | Limit | Method |
|--------------------------------|-----------------|---|
| Aciduric Flat Sour Sporeformer | <10 cfu/g | Compendium of Methods for the Microbiological Examination of Foods, 5th edition: Chapter 25 |
| Yeast and Mold | <10 cfu/g | FDA BAM Pour Plate Method |
| E. coli/Coliforms | <10 cfu/g | AOAC Official Method 991.14 |
| Salmonella Spp. | Negative in 25g | AOAC Official Method 2013.01 |

METAL DETECTION:

Calibration verified hourly for inline metal detectors during production, for adequate sensitivity to, and rejection of, the following test pieces:

- Ferrous 1.0mm
- Non-Ferrous 1.5mm
- Stainless Steel 2.0mm



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LOT CODE FORMAT:

YYMMDD identifies the date of production

(YY = Year MM = Month DD = Day)

STATUS:

Aseptic, Kosher, Vegetarian, Vegan.

EXPIRY AND STORAGE:

18 months shelf life at ambient temperatures (<75°F). Product is commercial sterile and shelf stable, no refrigeration is necessary for food safety of unopened bags. Refrigerated storage is recommended to maintain optimal color. Opened packages must be frozen to prevent spoilage.

PACKAGING & SHIPPING INFORMATION:

| PI391 | PI393 |
|--|---|
| Aseptic metalized bag (5 gal.) in corrugated box with tamper-evident seal. | Aseptic metalized bag in 50 gallon steel drum with tamper-evident seal; drums double-lined with blue, food grade poly-liners. |
| Box Net Wt.: 42 lbs (19.1 kg) | Drum Net Wt.: 510lbs (231.3kg) |
| Box Gross Wt.: 46 lbs (20.9 kg) | Drum Gross Wt.: 550 lbs (249.5kg) |
| Boxes/Layer: 16 | Drums/Pallet: 4 |
| Layers/Pallet: 3 | |
| Boxes/Pallet: 48 | |

ALLERGENS:

The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO:

Aseptic Pineapple Juice Concentrate does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.

SAFETY DATA SHEET (SDS):

Aseptic Pineapple Juice Concentrate does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

GRAS:

Aseptic Pineapple Juice Concentrate is generally recognized as safe as defined in 21 CFR 170.30(b)(2).



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NUTRITIONAL INFORMATION:

| Nutrition Facts | |
|--------------------------|--------|
| Serving size | (100g) |
| Amount per serving | |
| Calories | 230 |
| % DV* | |
| Total Fat 0g | 0% |
| Saturated Fat 0g | 0% |
| Trans Fat 0g | |
| Cholesterol 0mg | 0% |
| Sodium 0mg | 0% |
| Total Carbohydrate 55g | 20% |
| Dietary Fiber 1g | 4% |
| Total Sugars 48g | |
| Includes 0g Added Sugars | 0% |
| Protein 2g | |
| Vitamin D 0mcg | 0% |
| Calcium 50mg | 4% |
| Iron 1.3mg | 8% |
| Potassium 450mg | 10% |
| Vitamin A 0mcg | 0% |
| Vitamin C 37mg | 40% |
| *%DV = % Daily Value | |