



The Oregon Fruit Company

3180 22nd St SE, Salem, OR 97302 USA

Product Specification Sheet

PRODUCT: Aseptic Watermelon Puree

ITEM NUMBER: WM301/WM311

DESCRIPTION: Aseptic Watermelon Puree is prepared from the edible flesh of ripe watermelons. The product contains citric acid for pH control, but no other additives. The puree is processed through a final finisher screen that is 0.033".

INGREDIENTS: Watermelon, Citric Acid.

PROCESSING: Aseptic Watermelon Puree is pasteurized at 160°F or higher for a minimum 6 seconds. Puree is cooled and aseptically packaged. Aseptic puree is guaranteed to comply with FDA, Juice HACCP: 21 CFR Part 120, applicable state and local laws and regulations.

PHYSICAL PROPERTIES(physical properties vary due to seasonal variation of agricultural commodities):

Brix:	6.0° – 10.0°
pH:	3.5 – 3.9
Specific Gravity:	1.0237 – 1.0400
Viscosity:	50 - 500 cP with S01, 100RPM, 500mL Sample.
Color:	Pink to Red; typical of Watermelon.
Aroma:	Typical of Watermelon; product is free of rancid, musty, and objectionable odors.
Flavor:	Typical of Watermelon; product is free of rancid, musty, and objectionable flavor.
Defects:	Free from foreign material.

MICROBIOLOGICAL SPECIFICATIONS:

Test	Limit	Method
Aciduric Flat Sour Sporeformer	<10 cfu/g	Compendium of Methods for the Microbiological Examination of Foods, 5th edition: Chapter 25
Yeast and Mold	<10 cfu/g	FDA BAM Pour Plate Method
E. coli/Coliforms	<10 cfu/g	AOAC Official Method 991.14
Salmonella Spp.	Negative in 25g	AOAC Official Method 2013.01

METAL DETECTION:

Calibration verified hourly for inline metal detectors during production, for adequate sensitivity to, and rejection of, the following test pieces:

- | | |
|-------------------|-------|
| • Ferrous | 1.0mm |
| • Non-Ferrous | 1.5mm |
| • Stainless Steel | 2.0mm |



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LOT CODE FORMAT:

YYMMDD identifies the date of production
(YY = Year MM = Month DD = Day)

STATUS: Aseptic, Kosher (Orthodox Union), Vegetarian, Vegan.

EXPIRY AND STORAGE:

18 months shelf life at ambient temperatures (<75°F). Product is commercial sterile and shelf stable, no refrigeration is necessary for food safety of unopened bags. Refrigerated storage is recommended to maintain optimal color. Opened packages must be frozen to prevent spoilage.

PACKAGING & SHIPPING INFORMATION:

WM301	WM311
Aseptic metalized bag (5 gal.) in corrugated box with tamper-evident seal.	Aseptic metalized bag in 55 gallon steel drum with tamper-evident seal; drums double-lined with blue, food grade poly-liners.
Box Net Wt.: 42 lbs (19.1 kg)	Drum Net Wt.: 425 lbs (192.8 kg)
Box Gross Wt.: 46 lbs (20.9 kg)	Drum Gross Wt.: 465 lbs (210.9 kg)
Boxes/Layer: 16	Drums/Pallet: 4
Layers/Pallet: 3	
Boxes/Pallet: 48	

ALLERGENS: The Oregon Fruit Company does not use, nor does it allow, any of the nine major allergens (milk, eggs, peanuts, tree nuts, sesame, fish, shellfish, soy, and wheat) or common sensitizing agents (gluten, products, sulfites, mustard and mustard products, celery and celery products, azo dyes, carmine) in the products or processing areas.

NON-GMO: Aseptic Watermelon Puree does not contain any components grown or developed from a genetically modified organism and is not a Bioengineered Food, as defined under the USDA National Bioengineered Food Disclosure Standard.

SAFETY DATA SHEET (SDS):

Aseptic Watermelon Puree does not fall under the guidelines established in 29 CFR 1910 (Occupational Safety and Health Standards), Subpart Z (Toxic and Hazardous Substances), and therefore does not require an SDS.

GRAS: Aseptic Watermelon Puree is generally recognized as safe as defined in 21 CFR 170.30(b)(2).



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NUTRITIONAL INFORMATION:

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	35
% Daily Value*	
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 8g	3%
Dietary Fiber 0g	0%
Total Sugars 6g	
Includes 0g Added Sugars	0%
Protein 1g	
Vitamin D 0mcg	0%
Calcium 8mg	0%
Iron 0mg	0%
Potassium 104mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	